

CP 390



Available colours



Plastic primer 1K

CP 390 primer is a single-component, ready-to-use product for priming plastic parts. It is an adhesion promoter which features insulating properties.

CP 390 primer is easy to apply and has a short drying time.

Note: The agent does not improve adhesion to PE polyethylene or PTFE teflon.

The product is available in 0.5 and 1-Litre tins.

| PACKAGING | |
|-----------|----------------------|
| Volume | Collective packaging |
| 0.5 l | 6 pcs. |
| 1 l | 6 pcs. |



SHORT DRYING TIME



READY TO USE



EASY APPLICATION



NO SANDING REQUIRED



EFFICIENT



SPRAY VISCOSITY

10-12 sek DIN Flow Cup 4mm



RECOMMENDED SIZES FOR PAINT STRAINER

190 µm



PAINT EFFICIENCY

10-12 m²/l



SHELF LIFE OF THE MIXTURE

Product ready for spraying



DRY FILM THICKNESS

1 coat - 10 µm



MINIMUM SHELF LIFE

CP 390: 24 months in originally sealed packaging



SUBSTRATE PREPARATION

The surface should be degreased, abraded (grey non-woven abrasive **P1200**), degreased again and washed with **CP 011** water remover. Before application of **CP 390**, **CP 012** antistatic remover needs to be applied



MIXING RATIO

Ready-to-spray product, does not need to be mixed with hardener or thinner



SPRAY GUN SETTINGS

Nozzle size: **1.2-1.4 mm**;
Operating pressure: HVLP/RP **1.8-2.0 bar**



APPLICATION

1-2 coats.
2-3 min evaporation time between coats



EVAPORATION TIME AFTER APPLICATION

20-30 min after coating at **20°C** and **65%** relative humidity

PROCESS

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