



CP 2015

Quick-drying clearcoat 2K HS 2:1 X-Speed

CP 2015 clearcoat, based on high-quality HS resin, stands out for its notable advantage: rapid drying times of 5 minutes at 60°C, 15 minutes at 40°C, and less than 60 minutes at 20°C. The exceptionally high solids content (High Solid) ensures the creation of a high-gloss and intense coating, making it ideal for both small and large-scale applications, particularly well-suited for smart repair work.

An additional benefit lies in its extended open time, allowing the painting of multiple parts simultaneously without generating overspray. **CP 2015** is further distinguished by its high scratch resistance, ensuring lasting durability. Available in 1 and 5-Litre tins, this clearcoat provides a practical and adaptable solution for various painting projects.

PACKAGING	
Volume	Collective packaging
1 l + 0.5 l (hardener)	6 pcs. + 6 pcs.
5 l + 2.5 l (hardener)	4 pcs. + 4 pcs.



SCRATCH-
RESISTANT



VERY SHORT DRYING
TIME



PERFECT FOR
SMART REPAIR



GIVES A HIGH GLOSS
AND INTENSITY



1,5 COATS
CAN BE APPLIED



SPRAY VISCOSITY

16-20 sec. DIN Flow Cup 4 mm



RECOMMENDED SIZES FOR PAINT STRAINER

125-190 µm



PAINT EFFICIENCY

8-10 m²/l



POT LIFE

~1 hrs



DRY FILM THICKNESS

1 coat - ~30 µm



POLISHING

Abrade with **P1500-P2500** range.
The polishing can then be carried
out with the **Profix polishing**
system



MINIMUM SHELF LIFE

CP 2015: 24 months in originally
sealed packaging
CP 3015: 12 months in originally
sealed packaging



VOC

2004/42/WE IIB(d) (420) 420

PROCESS

PROGRESS

PROGRESS



SUBSTRATE PREPARATION

Ensure basecoat surface is clean using
antistatic cloth before applying clearcoat
for a flawless finish



MIXING RATIO

2:1
100 parts of CP 2015
50 parts of CP 3015
(thinner not to be added)



SPRAY GUN SETTINGS

Nozzle size: **1.2-1.4 mm**;
Operating pressure: HVLP/RP **1.8-2.0 bar**;



APPLICATION

1.5-2 coats



EVAPORATION TIME AFTER APPLICATION

5-10 min after coating at **20°C**
and **65%** relative humidity



DRYING

Drying times at **20°C** and
65% relative humidity:
- dust dryness: **15 min**
- non-tacking: **25 min**
- thoroughly: **1 hrs**
Drying times at **40°C** and
65% relative humidity:
- for assembly: **15 min**
Drying times at **60°C** and
65% relative humidity:
- for assembly: **5 min**



IR DRYING

~5 min